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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/509,808	08/24/2000	Roland Fischer	F-6485	9821
7	590 07/10/2003			Tri bac
Jordan & Hamburg			EXAMINER	
122 East 42nd : New York, NY			FERGUSON, LAWRENCE D	
			ART UNIT	PAPER NUMBER
			1774	12
			DATE MAILED: 07/10/2003	

Please find below and/or attached an Office communication concerning this application or proceeding.

			A-3-18			
		Application No.	Applicant(s)			
Office Action Summary		09/509,808	FISCHER ET AL.			
		Examiner	Art Unit			
		Lawrence D Ferguson	1774			
Period fo	The MAILING DATE of this communication app or Reply	pears on the cover sheet wit	th the correspondence address			
A SHO THE N - Exter after - If the - If NO - Failui - Any r	ORTENED STATUTORY PERIOD FOR REPLY MAILING DATE OF THIS COMMUNICATION. Insions of time may be available under the provisions of 37 CFR 1.1 SIX (6) MONTHS from the mailing date of this communication. Period for reply specified above is less than thirty (30) days, a reply period for reply is specified above, the maximum statutory period for reply within the set or extended period for reply will, by statute eply received by the Office later than three months after the mailing and patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a re y within the statutory minimum of thirty will apply and will expire SIX (6) MON a, cause the application to become AB.	eply be timely filed (30) days will be considered timely. THS from the mailing date of this communication. ANDONED (35 U.S.C. § 133).			
1)⊠	Responsive to communication(s) filed on 14 A	April 2003 .				
2a)⊠	This action is FINAL . 2b) Th	nis action is non-final.				
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
-	on of Claims					
•	I) Claim(s) 24-26 is/are pending in the application.					
	4a) Of the above claim(s) <u>31-46</u> is/are withdrawn from consideration.					
	Claim(s) is/are allowed.					
· · · · · · · · · · · · · · · · · · ·	Claim(s) <u>24-31</u> is/are rejected.					
•	Claim(s) is/are objected to.	I II was a same				
-	Claim(s) are subject to restriction and/o	or election requirement.				
	The specification is objected to by the Examine	er.				
,—	The drawing(s) filed on is/are: a)□ acce		ne Examiner.			
.0,	Applicant may not request that any objection to the					
11) The proposed drawing correction filed on is: a) approved b) disapproved by the Examiner.						
If approved, corrected drawings are required in reply to this Office action.						
12) The oath or declaration is objected to by the Examiner.						
Priority u	ınder 35 U.S.C. §§ 119 and 120					
13) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).						
a) ☐ All b) ☐ Some * c) ☐ None of:						
	1. Certified copies of the priority document	ts have been received.				
	2. Certified copies of the priority document	ts have been received in A	pplication No			
* 5	 Copies of the certified copies of the prion application from the International Buse the attached detailed Office action for a list 	reau (PCT Rule 17.2(a)).				
14)[] A	Acknowledgment is made of a claim for domest	ic priority under 35 U.S.C.	§ 119(e) (to a provisional application).			
	 The translation of the foreign language pro Acknowledgment is made of a claim for domes 					
Attachmen	it(s)					
2) Notic	ce of References Cited (PTO-892) ce of Draftsperson's Patent Drawing Review (PTO-948) mation Disclosure Statement(s) (PTO-1449) Paper No(s) _	5) Notice of I	Summary (PTO-413) Paper No(s) nformal Patent Application (PTO-152) .			
I.S. Patent and T	rademark Office					

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DETAILED ACTION

Response to Amendment

1. This action is in response to the amendment mailed April 14, 2003.

Claims 24-31 were amended rendering claims 24-46 pending, with claims 32-46 withdrawn from consideration.

Claim Rejections - 35 USC § 103(a)

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 24-31 are rejected under 35 U.S.C. 103(a) as being unpatentable over Razi et al. (U.S. 5,417,904).
- 4. Razi discloses a wood component in which the wood is in a molten condition (column 1, lines 59-65). Applicant claims 'cell walls melted in one or several cutting directions.' This is directed to a product by process claim limitation. "Even though product-by-process claims are limited by and defined by the process, determination of patentability is based on the product itself. The patentability of a product does not depend on its method of production. If the product in the product-by-process claim is the same as or obvious from a product of the prior art, the claim is unpatentable even

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though the prior product was made by a different process." In re Thorpe, 777 F.2d 695, 698, 227 USPQ 964, 966. Razi discloses the molten wood can be altered (column 2, lines 4-14) where the melt is formed of at least on thermoplastic particles (column 1, lines 59-62). Razi is silent as to the wood melts being free from pyrolitic degradation as per instant claim 24. Since no such degradation is disclosed as being present, the limitation of claim 24 is met. Razi does not disclose the wood melted areas being visually different from non-melted wood and their optical properties. It would have been obvious to one of ordinary skill in the art that the wood melted areas would have different properties from the non-melted wood because when a substance goes through a phase change from solid to a liquid, the substance and its property experience a change. Razi does not show that the wood component has the hardness as shown in instant claim 27. Additionally, Razi does not show that the abrasion resistance has a higher abrasion resistance than non-melted wood as in instant claim 27. However, such hardness and abrasion resistance are properties which can be easily determined by one of ordinary skill in the art. With regard to the limitation of the hardness and abrasion resistance, absent a showing of unexpected results, it is obvious to modify the conditions of a composition because they are merely the result of routine experimentation. The experimental modification of prior art in order to optimize operation conditions (e.g. hardness and abrasion resistance) fails to render claims patentable in the absence of unexpected results. All of the aforementioned limitations are optimizable as they directly affect the mechanical strength and durability of the wood component. As such, they are optimizable. It would have been obvious to one of

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ordinary skill in the art to make the wood component with the limitations of the hardness and abrasion resistance since it has been held that discovering an optimum value of a result effective variable involves only routine skill in the art. *In re Boesch*, 617 USPQ 215 (CCPA 1980).

Response to Arguments

5. Applicant's arguments of rejection(s) under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention have been carefully considered and are withdrawn due to Applicant's amendments of claims 24-31 and arguments.

Applicant's arguments of rejection under 35 USC 103(a) as being unpatentable over Razi et al. (U.S. 5,417,904) have been considered but are unpersuasive. Applicant argues Razi teaches a composite material comprising a melted thermoplastic polymer in which solid particulate wood is added merely as a filler. Examiner respectfully disagrees because Razi discloses a wood particulate component in which the wood is in a molten condition (column 1, lines 59-65). There is nowhere in the disclosure of Razi of the wood component being added *merely* as a filler. Applicant further argues particulate wood cannot physically have the properties of claimed solidified wood melts but rather, would necessarily demonstrate the entirely different properties of a thermoplastic polymer in which particulate wood filled is dispersed. This ascertation lacks supportive evidence. Applicant points out that in the previous rejection claim 27 does not appear to

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have been substantively rejected; however, is patentable because it derives from claim 24. Hardness and abrasion resistance are optimizable as they directly affect the mechanical strength and durability of the wood component. As such, they are optimizable. It would have been obvious to one of ordinary skill in the art to make the wood component with the limitations of the hardness and abrasion resistance since it has been held that discovering an optimum value of a result effective variable involves only routine skill in the art. *In re Boesch*, 617 USPQ 215 (CCPA 1980).

6. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

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Conclusion

7. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Lawrence Ferguson whose telephone number is (703) 305-9978. The examiner can normally be reached on Monday through Friday 8:30 AM – 4:30PM. If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Cynthia Kelly can be reached on (703) 308-0449. Please allow the examiner twenty-four hours to return your call.

The fax phone numbers for the organization where this application or proceeding is assigned are (703) 872-9310 for regular communications and (703) 872-9311 for After Final communications. Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703)

308-2351

Lawrence D. Ferguson

Examiner Art Unit 1774

> ELIZABETH MULVANEY PRIMARY EXAMINER